

the art. The resulting polymer incorporates the ethylene within the isotactic structure and pattern of the propylene. Alternative uses could incorporate the ethylene in an isotactic/syndiotactic polypropylene blend such as that disclosed in U.S. Patent Application No. Serial No. 08/954,325, filed October 17, 1997, now U.S. Patent No. 5,958,566 to Wheat et al, (the entire disclosure of which is incorporated herein by reference), while maintaining many of the advantages of the proposed invention.

#### In the Claims

The claims have been amended so that they read as follows:

*Sub 1*  
4. (Amended) The combination of claim 1, wherein said ethylene-propylene copolymer contains ethylene in an amount between about 0.05 weight percent and about 0.8 weight percent.

*Sub 2*  
5. (Amended) The combination of claim 1, wherein ethylene-propylene copolymer contains ethylene in an amount between about 0.3 weight percent and about 0.5 weight percent and wherein said inter-layer bond strength between said surface layer and said core layer is at least about 30 percent greater than the inter-layer bond strength between said surface layer and a film formed of isotactic polypropylene homopolymer.

*Sub 3*  
6. (Amended) The combination of claim 1, wherein said ethylene-propylene copolymer contains ethylene in an amount between about 0.1 weight percent and about 0.2 weight percent.

25. Cancelled.